



ENSER Corporation's Lean Mission: Accomplished

Department of Defense Subcontractor Works with
Florida MEP to Transform into a Lean Shop

ORLANDO, FL – **ENSER Corporation**, is tasked with a very important mission. They are a subcontractor to the Department of Defense and major U.S. Aerospace and Defense companies, where they design, develop, qualify and manufacture high reliability thermal batteries for a wide range of tactical and strategic military applications.

To keep their production lines running as efficiently as possible, the company began work with the Florida Manufacturing Extension Partnership (Florida MEP) to begin transforming ENSER into a Lean shop. Florida MEP assisted with an Incumbent Worker Training (IWT) Grant, which provided funding for the training.

“The Florida MEP facilitated 12 Time Wise® Principles of Lean Manufacturing workshops with us, which included Value Stream Mapping (VSM) and Kaizens which helped us to quickly improve work cell flow. Chris really took ownership with our projects and did a fantastic job,” said Bob Daidone, Vice President of Manufacturing Operations at ENSER. “All 70 of our employees took part in this training and I personally was extremely happy to see the reaction of the employees and how well it was received.”

ENSER gained more floor space as a result of the Kaizen events and their work areas continue to improve. Daidone said the most prominent event the groups now use at ENSER is the VSM as an every day tool.



“We do not initiate a new process without conducting a VSM,” he added. “We’ve also noticed a reduction in company costs, but an increase in company sales. The progress to-date is remarkable. We were more than satisfied with our Lean training and look forward to our continued work with the Florida MEP.”

The Lean success story you have just read is an actual case study from one of our MEP MSI-managed state MEP centers. Our affiliate MEPs utilize the Time Wise® Management Systems’ Lean transformation methodology based on world class Time Wise Solutions® training products. MSI-managed MEP center project managers are vetted and trained at the Time Wise Institute® and receive access to a full suite of integrated Time Wise® products.

Our certified Lean-trained project implementation facilitators work with a company’s management team to identify conditions that impede the ability to become more competitive and prosperous. During intensive hands-on training sessions with employees at all levels of the organization, our certified Time Wise® MEP specialists solve specific problems from the shop floor to the front office and assess how well each department contributes to overall productivity and profitability. Essential tools are furnished to optimize performance and provide guidance so that companies can use those tools and systems effectively on their own to sustain the improvement process. Since our MEP affiliates have begun utilizing the Time Wise Solutions® suite of products, their performance has increased significantly. Just a fraction of the accomplishments of our affiliate state MEP centers have been reported on our web site.

To learn more about Time Wise Solutions® products or to join the Time Wise® Management Systems team of MEP Centers, please call 1-866-629-9442 or email us at: info@timewisems.com.